

EXPONA

EXPONA DOMESTIC The original | feel-good flooring for your home

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EXPONA

The original – vinyl floorings for a unique and healthy home

When you choose EXPONA DOMESTIC, you can be sure of an all-round topclass vinyl flooring. As one of Europe's leading providers in this field, we possess unparalleled expertise in conceiving, developing and manufacturing design floorings. We always insist on using healthy materials and innovative manufacturing processes that we analyse, improve and optimise on an ongoing basis. Your winning choice for quality, comfort and individuality.

The durability, robustness and low-maintenance of our floorings are testimony to their outstanding quality. For your ultimate comfort, they are also warm and quiet underfoot, and contribute to a healthy atmospheric environment.

You can experience the exclusivity of our flooring instantly, with wood and stone designs that look and feel incredibly realistic. Our different planks and tiles have been designed with meticulous attention to detail to create patterns that look natural over large surfaces. And thanks to our special embossing technique, they also have a tangible embossed finish. Just like Mother Nature intended. Your added value – for an exclusive, feel-good ambience.





Your winning choice for quality and aesthetics

The original – built on decades of experience

As one of the first providers of healthy vinyl floorings, we possess more than 20 years of experience and unparalleled expertise in the design and manufacture of first-class flooring solutions. With 45 million square metres of EXPONA vinyl flooring already laid on customers' floors, and our continual investment in development and innovation, you can rest assured that you have chosen a first-class flooring.

⊕ Extraordinary designs – greater individuality

All patterns have been conceived and perfected with great attention to detail – creating natural-looking effects, realistic finishes, design-adapted dimensions and a 100% harmonious product. Each design is composed of planks and tiles in a myriad of different patterns, ensuring a true-to-life effect over a large surface area – the ultimate in exclusivity.

3D effect – flooring that looks and feels realistic

Our wide range of wood and stone designs are treated with up to six special colours during the manufacturing process, resulting in exceptional colour saturation and a uniquely realistic matt tone. The special way in which the flooring embossing is co-ordinated with the design coating creates an authentically tangible finish with an exclusive 3D effect – for your ultimate flooring experience.







Your winning choice for safety and low-maintenance

Special manufacturing processes – best quality and stability

We take the time we need to achieve outstanding results, integrating the best technical production methods in our manufacturing processes. We put a lot into our flooring – and it certainly pays off! The fruits of our labour are EXPONA DOMESTIC vinyl floorings – with a top-quality 0.4 mm wear layer and optimum stability for outstanding robustness and durability.

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Low-maintenance – CleanShield™ surface treatment

Our unique, cross-linked and UV-hardened PUR surface treatment provides sustainable protection for your flooring, making it particularly hard-wearing and extremely low-maintenance. Protection that works – so that your design flooring always stays looking good.

Waterproof – suitable for damp rooms

EXPONA DOMESTIC floorings are waterproof. They don't swell up when in contact with water, which makes them perfect solutions for kitchens and bathrooms.

Convincing quality – 15-year guarantee*

You benefit from our high quality, expertise and outstanding manufacturing processes. We are so convinced of the quality of our vinyl flooring that we offer a 15-year guarantee^{*} on all EXPONA DOMESTIC products, wherever you have them in your home.

* Please refer to the guarantee for details



Wonderfully soft underfoot



Your winning choice for comfort and well-being

Carefully selected materials – healthy flooring

Our design flooring complies with the same standards as those prescribed for children's toys. We manufacture our products using only organic, phthalate-free plasticisers. EXPONA DOMESTIC floorings make a significant contribution to a healthy atmospheric environment and are recognised as particularly low-emission by the European Indoor Air Comfort Gold label. Our design floorings are also hygienic and allergy-friendly, making them a healthy choice of home flooring for you and your family.

A relaxing haven of tranquillity – a wonderful flooring experience

Your ultimate comfort is our number one concern. This is why our vinyl floorings are quiet to walk on, cushioning noise and ensuring good acoustics. EXPONA DOMESTIC floorings are also a treat for bare feet – they're free from static electricity and are wonderfully soft and warm underfoot so that you can relax, with or without shoes.

Installation over underfloor heating – warm and cosy

EXPONA DOMESTIC is ideal for laying on top of warm-water underfloor heating because its extreme thinness means that it conducts heat wonderfully. The warmth permeates shortly after the heating comes on, keeping heat loss to a minimum. That's good news for your energy consumption and good news for you!

A unique home – your own special retreat

Because all of our floorings have the same minimal thickness, EXPONA DOMESTIC is the perfect flooring for a harmonious design – whether you lay it in your lounge, bedroom, the children's rooms, hallway, kitchen or bathroom. All of our designs can be mixed and matched to suit your taste and the style of your home. You can enjoy even greater creative scope with a myriad of laying patterns and specially cut design patterns. Why not make your home your very own?







Your winning choice for quick and easy renovations

No chiselling, no rubble, no dust – habitable again in next to no time!

EXPONA DOMESTIC is the perfect solution for renovations – even if people are at home. You save yourself time and do away with unwanted dirt and dust. The minimal thickness of our tiles and planks means no filing down doors and door frames, and no chiselling out existing tiles or any other hard floor coverings either. Your workman will use a suitable screed to level off the substrate before installing the design flooring. Before long, the flooring will be ready to walk on again – and you'll be feeling perfectly at home in next to no time.

Installing on stairs – for a harmonious overall effect

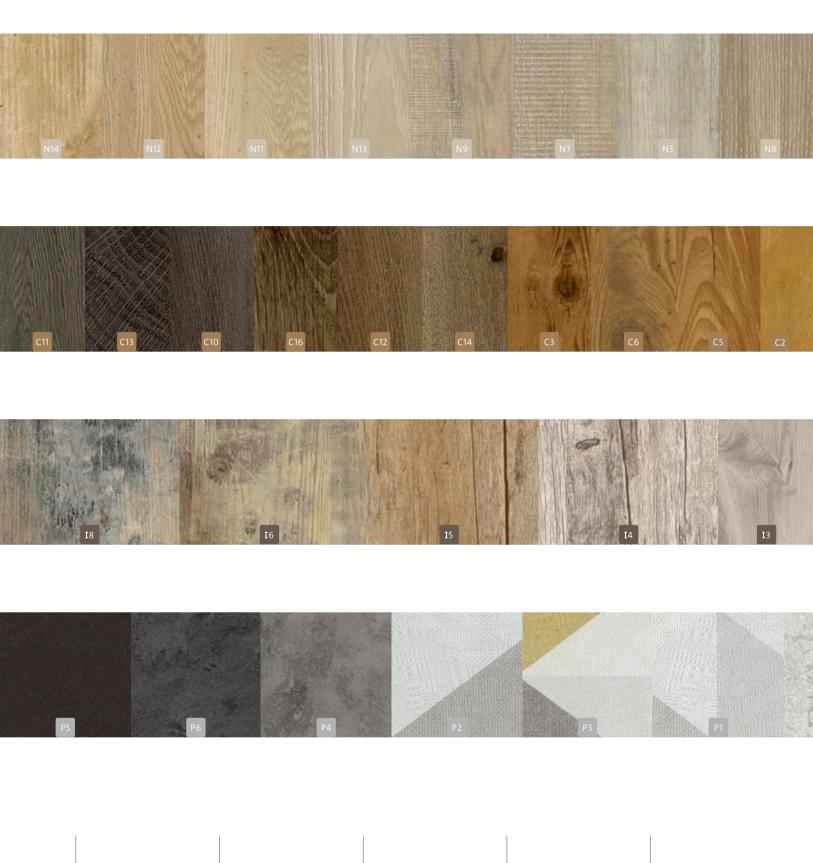
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Our products can also be used to cover stairs, creating a fabulous look and a seamlessly uniform effect with neighbouring rooms. The anti-slip surface also makes it safer on the stairs – for a home design that offers all-round perfection.

Flooring in rented properties – a smart solution

EXPONA DOMESTIC is also an excellent choice for rented flats or houses. Even if frequently changing tenants put the floor through its paces, our robust, low-maintenance design flooring stays looking good. Perfect for keeping tenants happy and costs down.





Product Product overview information Design Page 92 - 103 Page 104 - 105 Page 106 - 113

Wall, stairs

Page 114 - 115

Installing and cleaning

Page 116 - 117

Whitewashed woods and pale, natural Scandinavian tones a breath of natural freshness.



From timeless classics to powerful, dark woods – for stunningly stylish designs.



Expressive grains and textures show character and make a statement.



CLASSIC

Page 34 - 57

INTENSIVE

Page 58 - 69



Graphic designs, slate effects or concrete looks creative styles for unique homes.

	Customer	Technical	The
Accessories	service	data	environment
Page 118 - 119	Page 120	Page 121	Page 122

Page 14 - 33

Page 70 - 91



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Whitewashed woods and pale, natural Scandinavian tones – a breath of natural freshness.

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NATURAL









- NATURAL -

Happy families

I really enjoyed getting the bedroom ready for my baby. Thinking of a colour scheme, choosing nice decorations ... However, the main priority was making sure that all furnishings – including the floor – were low-emission and healthy. What I also found fantastic with EXPONA DOMESTIC vinyl floorings is that they are warm and soft underfoot – perfect for my little one to learn how to crawl and walk.

The overall effect in the room was another very important factor. I wanted my child to grow up in a bright and friendly environment. The vinyl flooring with the whitewashed oak effect and soft shading was just what I was looking for. We are very pleased with the atmosphere we've created – and the baby's crawling already, too!



The aged wood structure of **Light Saw Mill Oak** is characterised by a combination of saw markings and embossing. The pale oak floor creates a wonderful interior ambience.



N1 5824 | Light Saw Mill Oak | Plank 184.2 x 1219.2 mm | Aged wood structure | Product information page 93 >>>



Rustic oak effect: With its typical grey/beige colouring and relief wood structure, **Natural Oak Washed** lends rooms a sophisticated ambience.



N2 5982 | Natural Oak Washed | Plank 152.4 x 1219.2 mm | Relief wood structure | Product information page 93 >>>





The thin cracks and subtle interplay of colours in **Cracked Wood** make rooms look comfortingly homely. This design looks beautiful in a tramline pattern.





Planks laid tramline-style

5826 | Cracked Wood | Plank 184.2 x 1219.2 mm | Classic wood structure | Product information page 93 >>>





5822 | **Frosted Oak** | Plank 184.2 x 1219.2 mm | Wood structure | Product information page 93 >>>

Herringbone pattern



Frosted Oak is characterised by soft shading and is a wonderful springboard for creating a unique interior. Stylishly cool, thanks to the 'frozen ground' effect.

You can also find Frosted Oak on page 16 >>>





Cream Used Wood radiates the charm of an aged floor, emphasised by its birch bark effect and rustic texture. This design also pairs well with grouting strips.





Laid with grouting strips

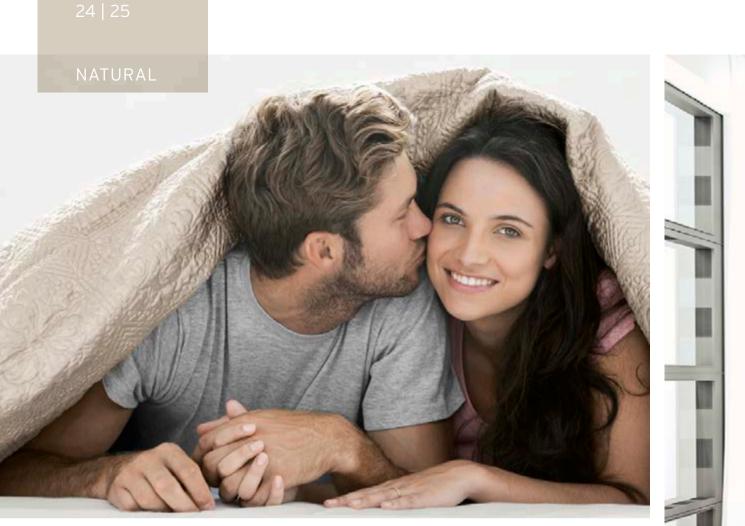
5823 | Cream Used Wood | Plank 203.2 x 1219.2 mm | Rustic wood structure | Product information page 93 >>>



White Saw Cut Ash emulates ash in a pale grey tone. The rustic wood structure brings out the best of the vibrant wood grain and saw markings.



N6 5991 | White Saw Cut Ash | Plank 203.2 x 1219.2 mm | Rustic wood structure | Product information page 94 >>>





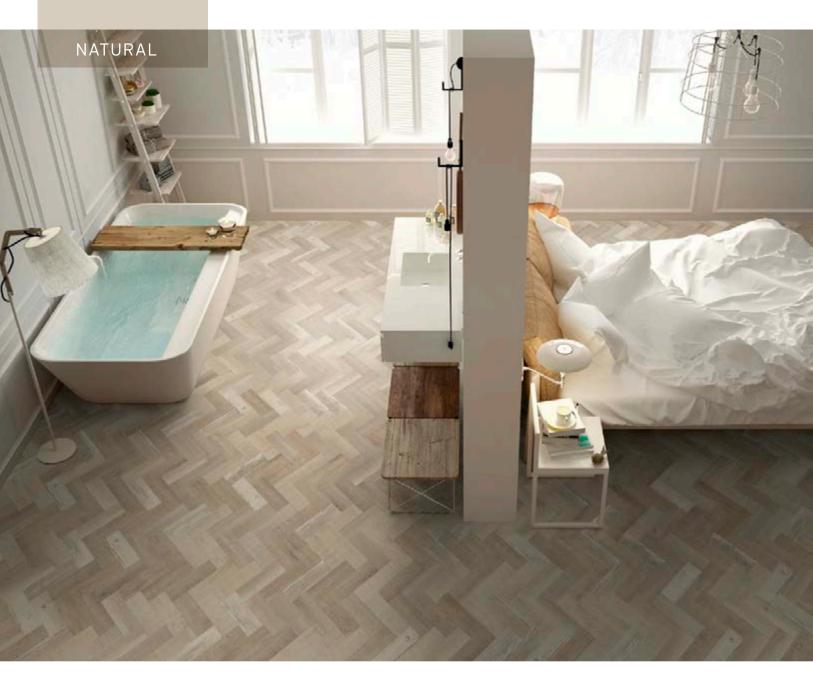
The home of the future

Finally able to relax! On top of our jobs and everyday stress, co-ordinating the construction of our house was exhausting. We wanted everything to be perfect for our future together. This meant that sustainable construction was important to us – including the choice of heating system, building materials and flooring. We were impressed by EXPONA DOMESTIC vinyl flooring because of its durability and because we hardly need any water and cleaning agent to keep it clean. In other words, we'll always be saving on maintenance.

Our house is furnished in a minimalistic, natural style. The flooring, with its beautiful natural wood structure, reminds us of oak trees in the mountains – and our mountain hikes. We'll definitely have more time again for hiking now.







A herringbone pattern really brings out the best of **Mill Oak Mini Parquet**'s fine wood structure. The cross-sawn look gives this naturally pale mini oak parquet a genuinely authentic look.



N7 5829 | Mill Oak Mini Parquet | Plank 76.2 x 228.6 mm | Bevelled | Fine wood structure | Product information page 94 >>> Herringbone pattern



5962 | **Grey Ash** | Plank 152.4 x 1219.2 mm | Wood structure | Product information page 94 >>>



With a typical ash grain in an elegantly warm grey tone and a soft wood texture, the **Grey Ash** creates a harmonious overall effect in any room of your home.



The cross-saw effect of the **Beige Saw Mill Oak** adds a rustic touch to this natural-coloured oak, which is further accentuated by the aged wood embossing.

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N9 5828 | Beige Saw Mill Oak | Plank 184.2 x 1219.2 mm | Aged wood structure | Product information page 94 >>>



Nordic Oak is the perfect choice for fans of cool, neutral oak. The knotholes and attractive interplay of colours of this flooring create an incredibly natural-looking wood effect.



N10 5831 | Nordic Oak | Plank 184.2 x 1219.2 mm | Bevelled | Wood structure | Product information page 94 >>>



With its natural wood texture and delicate white haze, **Mountain Oak** creates an extremely harmonious overall effect.



N11 5827 | Mountain Oak | Plank 184.2 x 1219.2 mm | Bevelled | Natural wood structure | Product information page 95 >>>

Mountain Oak, see also p. 25 >>>

The character of this oak design is reinforced by woodworm holes and significant colour variation.



5832 | Blond Harmony Oak | Plank 184.2 x 1219.2 mm | Bevelled | Natural wood structure | Product information page 95 >>>

Detail



Blond Harmony Oak is the perfect choice for a neutral, pale effect. This flooring looks convincingly natural with its small knotholes and provides a wonderful backdrop for a natural interior style.

The character of this oak design is reinforced by woodworm holes and significant colour variation.



The typical ash grain and pale colour of **Bleached Ash** ensure a natural-looking effect – laid in a herringbone pattern for added bourgeoisie charm.





Herringbone pattern

N13 5975 | **Bleached Ash** | Plank 152.4 x 1219.2 mm | Wood structure | Product information page 95 >>>



The **Scandinavian Country Plank** exudes Nordic charm. With numerous inclusions and knotholes, this aged wood plank with rustic wood structure creates a cosy interior.





4 5950 | Scandinavian Country Plank | Plank 152.4 x 914.4 mm | Rustic wood structure | Product information page 95 >>>

Laid with feature strips in Grey 5752



CLASSIC

CLASSIC

From timeless classics to powerful, dark woods – for stunningly stylish designs.







Ingenious

Many think pensioners have a quiet life. How wrong could they be?! I'm always on the go – with my grandchildren, the hiking club and several times a day with my dog. I try and make life as easy as possible at home. Now I don't have to waste any more time trying to get rid of marks from the dog on the floor – all in vain! EXPONA DOMESTIC vinyl flooring is extremely hard-wearing and holds its own against dirt and scratches.

I love the manor-house style, which provided the inspiration for furnishing my flat. In terms of looks, I believe the new design flooring is the perfect match. The floor is very stylish with the differently coloured planks and their grains giving it a wonderful vibrancy. 38 | 39



A modern take on traditional oak: with its natural wood structure, **Golden Valley Oak Parquet** has a Herringbone pattern beautiful golden tone and looks particularly stunning laid in a square parquet or herringbone pattern.



Square parquet pattern

C1 5

5835 | Golden Valley Oak Parquet | Plank 101.6 x 609.6 mm | Bevelled | Natural wood structure | Product information page 95 >>>

The character of this oak design is reinforced by woodworm holes and significant colour variation.

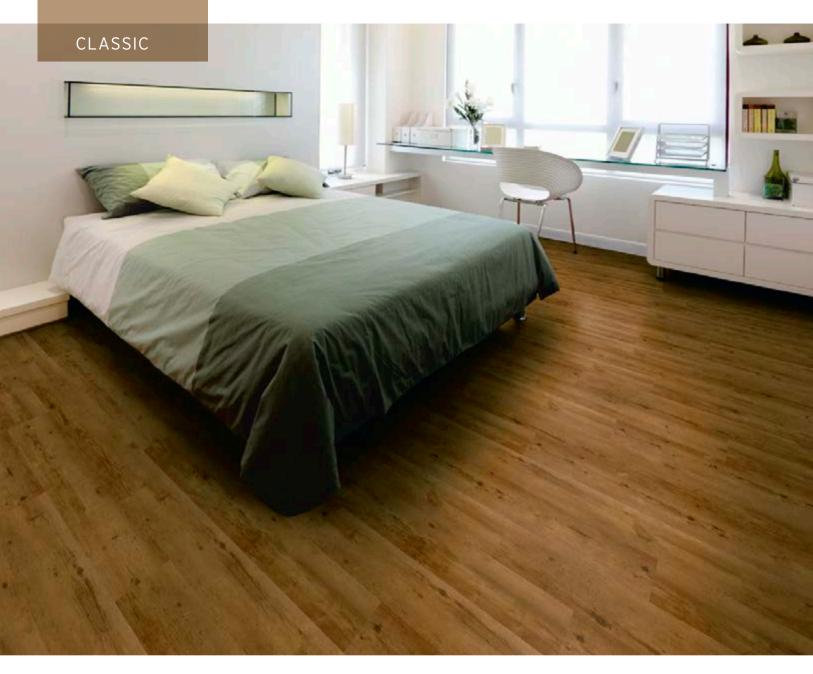


Wild Oak embodies the vibrant qualities of oak and looks wonderfully at home in traditional country house-style kitchens, for example.



C2 5953 | Wild Oak | Plank 152.4 x 914.4 mm | Fine wood structure | Product information page 96 >>>





Antique Oak is a classic all-rounder that can be used in many ways. The rustic wood texture lends this flooring a time-honoured charm, just like antique oak.



C3 5951 | Antique Oak | Plank 152.4 x 914.4 mm | Rustic wood structure | Product information page 96 >>>



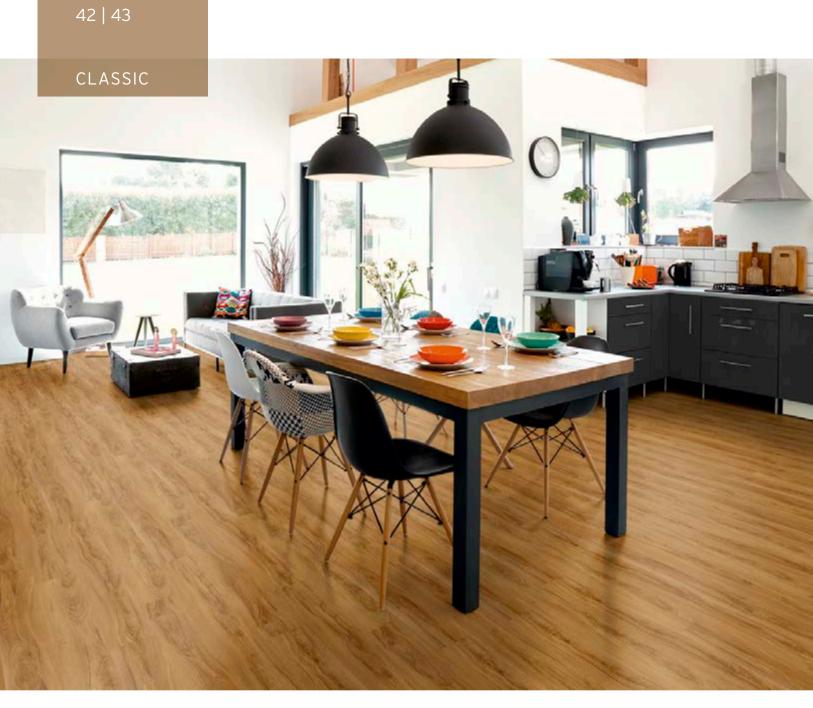
C4 5834 | Golden Valley Oak | Plank 184.2 x 1219.2 mm | Bevelled | Natural wood structure | Product information page 96 >>>

Laid in 'Old German' pattern



The beautiful golden tone of **Golden Valley Oak** gives traditional oak a modern twist. Laying Old German-style is just one attractive option for this design.

The character of this oak design is reinforced by woodworm holes and significant colour variation.



Classic Cherry is a popular choice among fans of traditional cherry wood, with its many shades of red. Laying the flooring with feature strips creates the characteristic charm of older properties.





Laid with feature strips in Black 5751

C5 5836 | Classic Cherry | Plank 152.4 x 1219.2 mm | Bevelled | Wood structure | Product information page 96 >>>



The interplay of autumnal colours in **Sherwood Oak** exudes a welcoming warmth. The knotholes and natural wood texture of this flooring were inspired by an oak tree in Sherwood Forest.



C6 5821 | Sherwood Oak | Plank 184.2 x 1219.2 mm | Bevelled | Natural wood structure | Product information page 96 >>>

Detail

The character of this oak design is reinforced by woodworm holes and significant colour variation.



Manor Oak is characterised by elegant, realistic colours and a natural wood texture, creating a traditional manor-house ambience.

You can also find Manor Oak on page 36 >>>



C7 5837 | Manor Oak | Plank 184.2 x 1219.2 mm | Bevelled | Natural wood structure | Product information page 97 >>>



C8 5968 | Natural Oak Medium | Plank 152.4 x 1219.2 mm | Relief wood structure | Product information page 97 >>>

Detail



Natural Oak Medium is a natural-coloured oak-effect flooring with a rustic character. The relief wood structure makes this flooring look particularly realistic.



CLASSIC





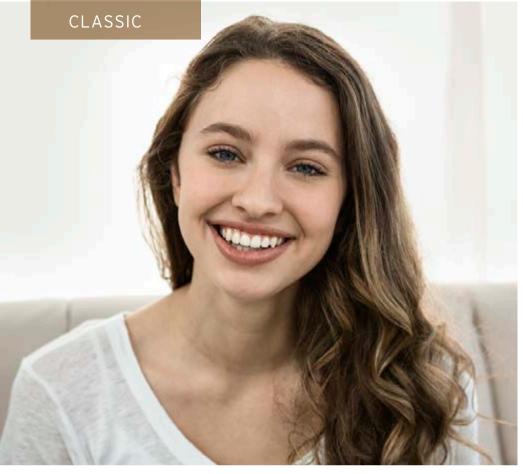
Honey Ash. Honey-coloured ash with typical grain is combined with the tried-and-trusted wood texture to create an absolute classic – popular laid in a tramline pattern.

Tramline pattern



C9 5963 | Honey Ash | Plank 152.4 x 1219.2 mm | Wood structure | Product information page 97 >>>







All the right makings

When choosing my first flat, my criteria went much further than the layout and location. A carpeted flat was definitely not an option because I have a dust allergy. However, I didn't find tiled floors very cosy. The EXPONA DOMESTIC vinyl flooring in my new rented flat was just what I was looking for – it's as beautiful as wood, while also being allergy-friendly and hygienic.

I'm also impressed by the look of the floor. It looks just like genuine mini-parquet and exudes plenty of warmth with its different shades of colour and grains. It also goes well with the furniture from my parents' house.









Tobacco Oak is the perfect choice for those who love dark floors. This smoky-coloured oak contrasts well with pale furniture and bright rooms.



C10 5841 | Tobacco Oak | Plank 184.2 x 1219.2 mm | Rustic wood structure | Product information page 97 >>>



C11 5842 | Farmhouse Oak | Plank 184.2 x 1219.2 mm | Bevelled | Wood structure | Product information page 97 >>>



Farmhouse Oak is another good choice if you are looking for a dark floor. With a classic wood finish, it sets an exclusive stage for your interior.

52 | 53



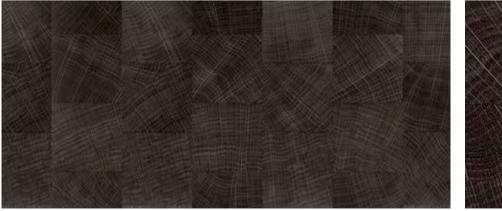
Oak Parquet is the epitome of traditional, dark oak parquet with a fine wood texture. The herringbone pattern is a first-class choice for this parquet.

Herringbone pattern





Dark Endgrain Woodblock is a good choice for those who prefer to venture off the beaten track. This flooring is the perfect alternative to the bulky, solid original.



C13 5843 | Dark Endgrain Woodblock | Plank 101.6 x 914.4 mm | Woodblock structure | Product information page 98 >>>





Castel Oak provides a fabulous contrast to modern furnishings. This oak, which looks as though it has been taken from an Italian castle, exudes a country-house charm with its rustic wood finish.



C14 5838 | Castel Oak | Plank 184.2 x 1219.2 mm | Rustic wood structure | Product information page 98 >>>



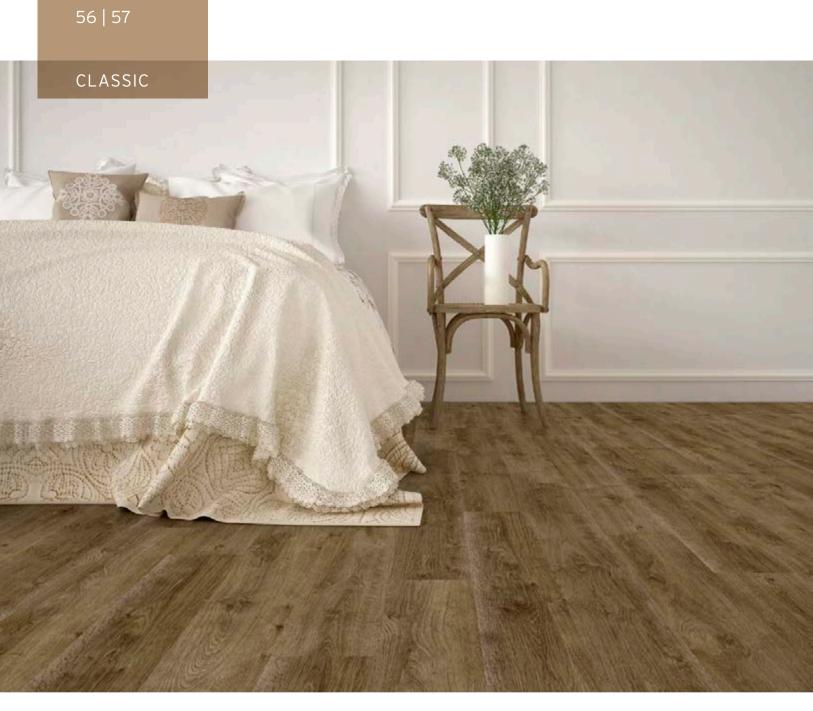
C15 5819 | Cambridge Oak Mini Parquet | Plank 76.2 x 228.6 mm | Bevelled | Fine wood structure | Product information page 98 >>>

Herringbone pattern



Cambridge Oak Mini Parquet is an interesting combination of vibrant colours, grains and a fine wood finish. This mini parquet is usually laid in herring-bone style.

You can also find Cambridge Oak Mini Parquet on page 49 >>>



Dark Classic Oak emulates dark, stylish oak and is a good choice for anyone wanting a traditional-looking floor.



C16 5988 | Dark Classic Oak | Plank 152.4 x 1219.2 mm | Wood structure | Product information page 98 >>>



Natural Brushed Oak has a vibrant character. The naturally coloured, brushed oak matches well with almost any interior furnishings.



C17 5961 | Natural Brushed Oak | Plank 203.2 x 1219.2 mm | Wood structure | Product information page 99 >>>





INTENSIVE

Expressive grains and textures – show character and make a statement.

INTENSIVE



All change!

If only we'd known how easy it was, we would have renovated much sooner – especially as the old tiled floor had long seen better days. Some friends told us about a solution that didn't involve chiselling out our tiles. So, of course, we decided to go the whole way. Once our existing tiles had been professionally primed, the workmen simply laid our new EXPONA DOMESTIC vinyl flooring on top – incredibly quickly and with no rubble, no mess and no dust!

Our house looks like new! The design of the flooring makes our lounge look completely different, especially as it's very unusual and striking – just like Indigo glazed, rustic wood. It's got a certain je ne sais quoi – exactly what we like!

62 | 63



The relief wood structure of **Natural Oak Grey** results in a flooring that is smart yet traditionally rustic. For the best of both worlds!



II 5967 | Natural Oak Grey | Plank 152.4 x 1219.2 mm | Relief wood structure | Product information page 99 >>>



12 5845 | Grey Saw Mill Oak | Plank 184.2 x 1219.2 mm | Aged wood structure | Product information page 99 >>>

Detail



Grey Saw Mill Oak owes its remarkable ethnic look to its saw markings and authentic embossing. This design's grey tones are the perfect match for many styles of furnishing.





Dusky Pine looks like a pine tree, enveloped in a cloud of mist. This flooring is a friendlier, more forgiving flooring – perfect for a child's room, for example.



- I3
 5844 | Dusky Pine | Plank 184.2 x 1219.2 mm | Rustic wood structure | Product information page 99 >>>



Grey Nomad Wood is the perfect choice for those wanting an out-of-the-ordinary design. The flooring is characterised by a grey, weathered-wood effect that creates a pronounced contrast to modern interiors.



14 5825 | Grey Nomad Wood | Plank 184.2 x 1219.2 mm | Rustic wood structure | Product information page 99 >>>





Honey Nomad Wood is the honey-coloured version. These weathered wood planks have been specially embossed to feel like rustic wood.



5833 | Honey Nomad Wood | Plank 184.2 x 1219.2 mm | Rustic wood structure | Product information page 100 >>>



Umbra Glazed Wood is an incredibly alluring wood effect with a terra d'ombra glaze, lending this flooring a very distinctive note.



 I6
 5847 | Umbra Glazed Wood | Plank 152.4 x 1219.2 mm | Rustic wood structure | Product information page 100 >>>





The interplay of colours in **Grey Pine** is incredibly intense. This authentic-looking grey pinewood design is an admirable counterpoint to pale furniture.



- I7
 5979 | Grey Pine | Plank 152.4 x 1219.2 mm | Relief wood structure | Product information page 100 >>>



18 5846 | Indigo Glazed Wood | Plank 152.4 x 1219.2 mm | Rustic wood structure | Product information page 100 >>>



Fans of the colour blue will be fascinated by the colours of rustic **Indigo Glazed Wood**. Virtually no other flooring will set off your room quite as uniquely as this design. You can also find Indigo Glazed Wood on page 60 >>>





PURE

Graphic designs, slate effects or concrete looks – creative styles for unique homes.





- PURE -

Bursting with energy

There's always a lot going on in our house. Our children usually have some friends round, either playing in the garden or sitting on the dining-room floor and drawing. The little rascals are always up to something – a glass gets knocked over, they draw on the floor, they forget to take their dirty shoes off ... I'm not bothered though! Our design flooring holds its own against stains and crayons. I just have to run over it with a mop – and off they go again!

Our house reflects who we are – full of the joys of life and always on the go. We'd definitely ruled out a conventional, plain floor. The graphic pattern of our EXPONA DOMESTIC design flooring with its unique grey and black triangles is the perfect match for us.







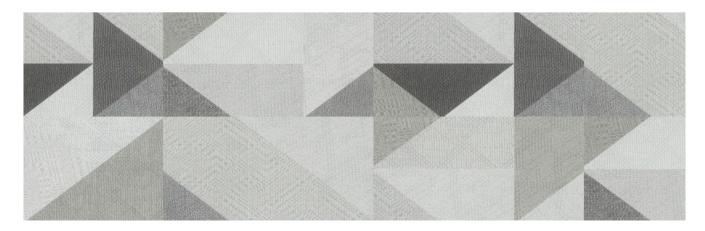
Are you looking for an unusual, modern design? Then look no further than **Beige Geometric** with its tangible textile finish. This design features a repeated sequence of different beige-coloured triangles arranged in a graphic pattern.



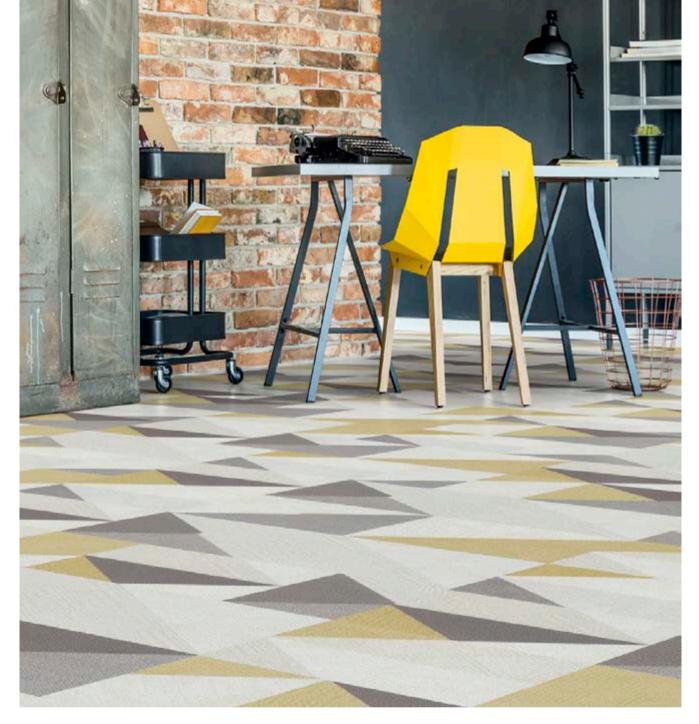
P1 5848 | Beige Geometric | Tile 304.8 x 609.6 mm | Textile structure | Product information page 100 >>>



In a different colour, **Grey Geometric** is a design that brings out the best in your floor. The grey and black triangles are simply stunning! You can also find Grey Geometric on page 72 >>>



P2 5861 | Grey Geometric | Tile 304.8 x 609.6 mm | Textile structure | Product information page 101 >>>



Golden Geometric features grey triangles, interspersed with gold, and a surface embossed with a tangible textile finish.



P3 5849 | Golden Geometric | Tile 304.8 x 609.6 mm | Textile structure | Product information page 101 >>>

78 | 79



- PURE -

A unique lifestyle

Water is our element! We love wakeboarding, kitesurfing and diving, and dedicate every waking minute of our weekends and holidays to these sports. We recently created a mini 'water oasis' in our home, too – a stylish bathroom with a free-standing bathtub! We chose a new EXPONA DOMESTIC vinyl floor to go with it, which, apart from being waterproof, is also warm underfoot. This is our new favourite place after a stressful day at work.

Of course, we wanted to create the right backdrop for the free-standing bathtub – with wood panelling on the wall and an unusual slate-effect floor with a smart, silvery lustre.









Silverline Slate features a silvery lustre and natural slate embossing. Black feature strips give this flooring a cool, modern touch.

Laid with feature strips in Black 5751 You can also find Silverline Slate on page 79 >>>





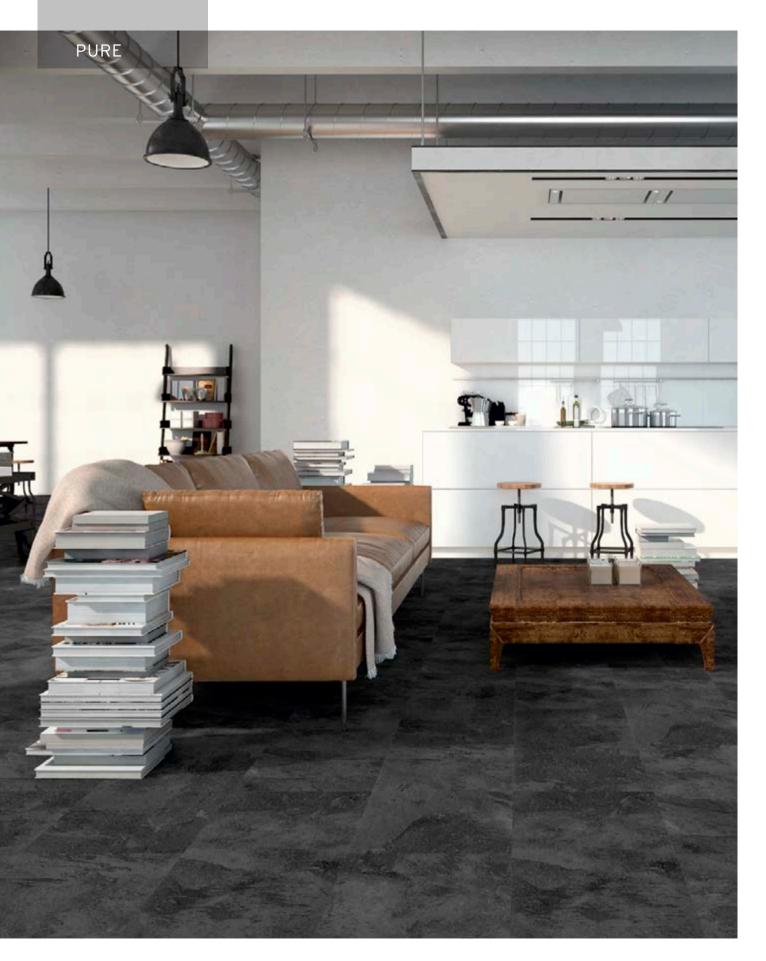
5864 | Charcoal Slate | Tile 304.8 x 609.6 mm | Bevelled | Smooth slate structure | Product information page 101 >>>

Two-tone laying with P4, P5



Charcoal Slate is almost black and has a tangible finish of embossed slate. A wonderfully unique effect can be created when laid in combination with another colour.







The matt slate effect of **Graphite Slate** creates a modern ambience. Touch the dark grey slate tiles and you'll be smitten!

Laid with feature strips in Silver 5753



P6 5862 | Graphite Slate | Tile 304.8 x 609.6 mm | Bevelled | Smooth slate structure | Product information page 101 >>>







- PURE -

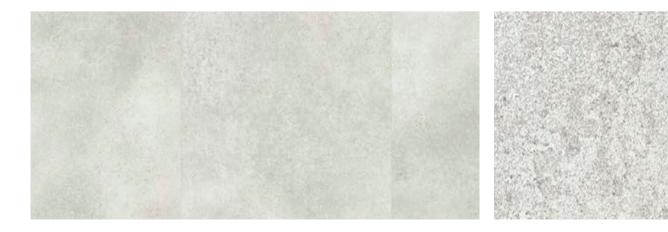
Rich in experience

As an interior designer, I've often used vinyl floorings in shops, cafés and restaurants. Firstly, because they are hard-wearing, low-maintenance and durable – which are extremely important factors, of course, in busy places. Secondly, because the design of the flooring can be chosen to match the property in question. Seeing as I've had such good experience with design floorings, I've also decided to use them at home, too.

My industrial-style open-plan kitchen is the focal point of my loft apartment. I opted for an EXPONA DOMESTIC vinyl flooring with a sand-coloured concrete look, whose washed-out pattern prevents the floor from looking too pristine. A fabulous urban look – just my cup of tea!



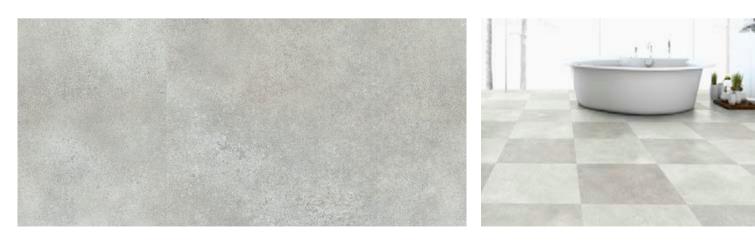
Do you like things bright and clean? The concrete-style flooring **Sand Concrete** creates an ambience of freshness in any room.



P7 5865 | Sand Concrete | Tile 609.6 x 609.6 mm | Bevelled | Basalt stone structure | Product information page 102 >>>



Ivory Concrete has been designed to emulate grey concrete. Bathrooms can be given a wonderfully distinct look, for example, when Ivory Concrete and Sand Concrete are laid in a chequerboard pattern.



5866 | Ivory Concrete | Tile 609.6 x 609.6 mm | Bevelled | Basalt stone structure | Product information page 102 >>> Chequerboard laying with P7, P8



In **Sand Stencil Concrete**, dark traces of pattern are lightly washed out to give these sand-coloured concreteeffect tiles their distinct look. Laid in block pattern, these tiles lend large rooms an attractive, vibrant air.

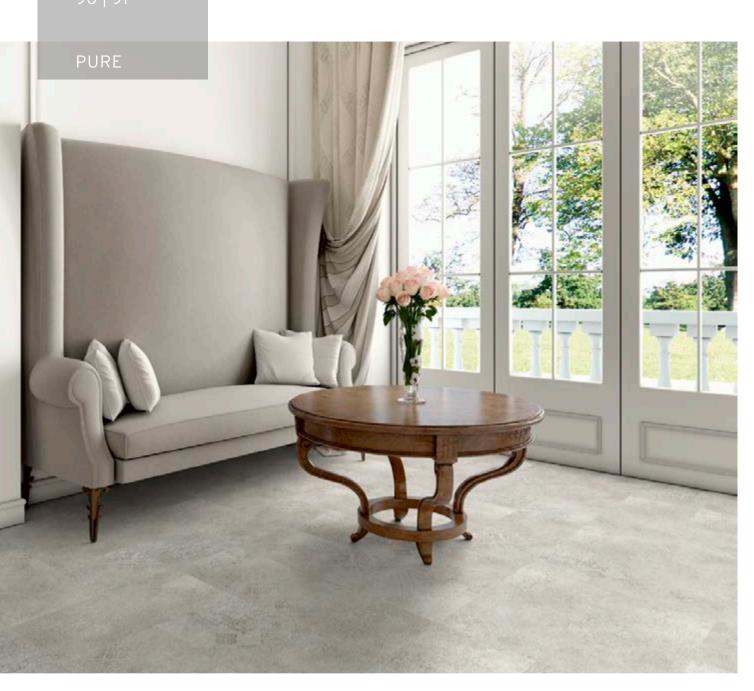


5867 | Sand Stencil Concrete | Tile 304.8 x 304.8 mm | Bevelled | Basalt stone structure | Product information page 103 >>>

You can also find Sand Stencil Concrete on page 84 >>>

Not cut to repeat





This delightful **Ivory Stencil Concrete** features slightly faded traces of dark grey pattern on a grey concretestyle background. This flooring creates an incredible contrast to traditional interiors.



P10 5868 | Ivory Stencil Concrete | Tile 304.8 x 304.8 mm | Bevelled | Basalt stone structure | Product information page 103 >>>



This fascinating **Blue Stencil Concrete** is characterised by traces of delicately washed-out blue pattern on a sand-coloured concrete background.



P11 5869 | Blue Stencil Concrete | Tile 304.8 x 304.8 mm | Bevelled | Basalt stone structure | Product information page 103 >>>

Detail

Flooring with an all-round feel-good factor

EXPONA DOMESTIC is a brand of top-quality vinyl flooring, available in tiles and planks. The individual layers of the flooring are pressed using thermal technology.

CleanShield™ surface treatment Easier maintenance and less time and effort spent cleaning, thanks to the 100% polyurethane surface treatment. Wear layer (0.4 mm thick) The high-density, transparent coating is extremely resilient and protects the pattern. The embossed surface creates an incredibly authentic finish.

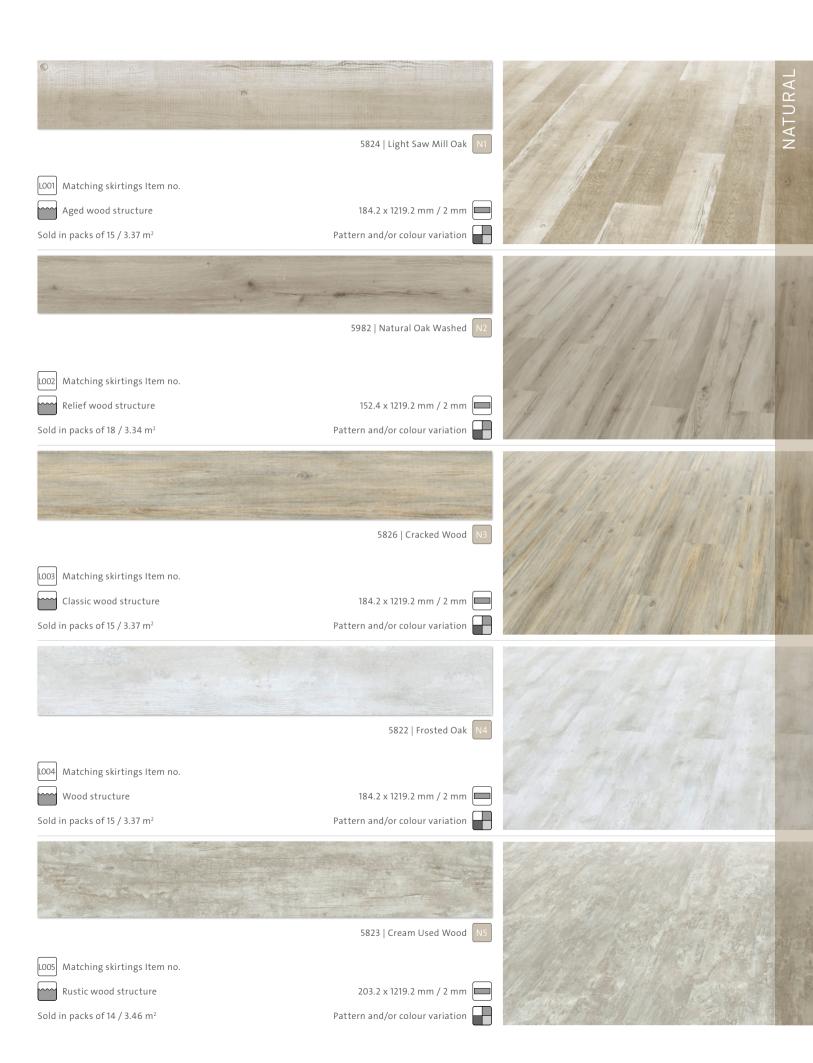
Decoration layer

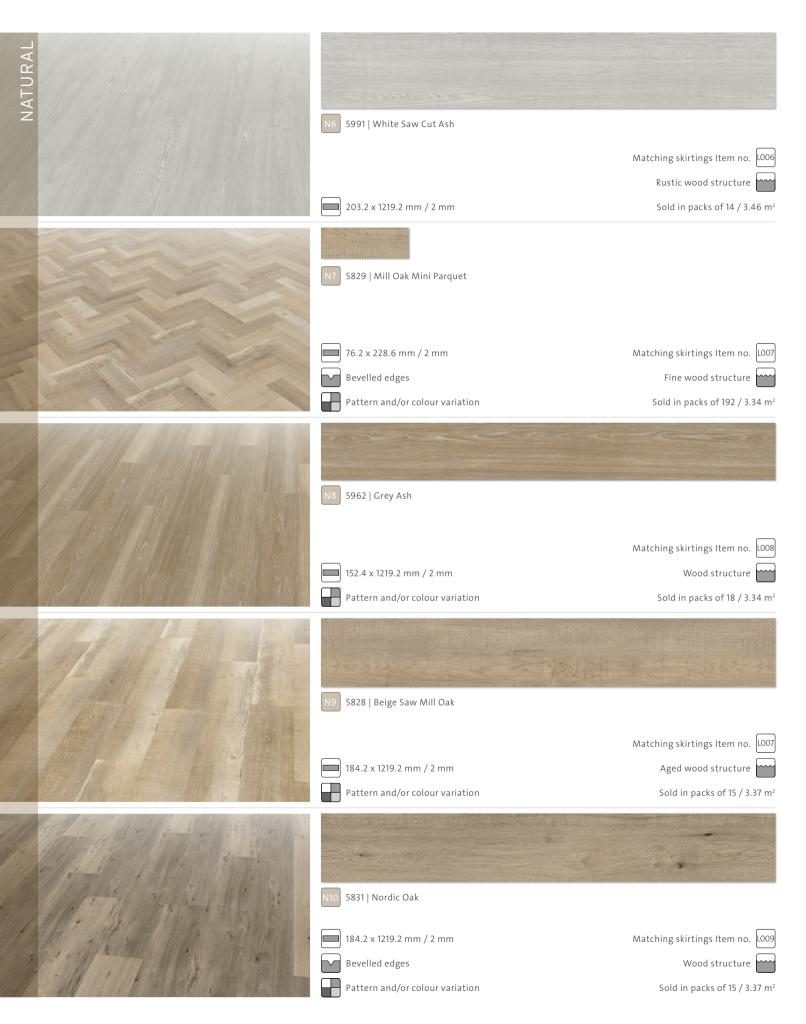
The different designs are transferred onto the pattern layer using innovative printing techniques.

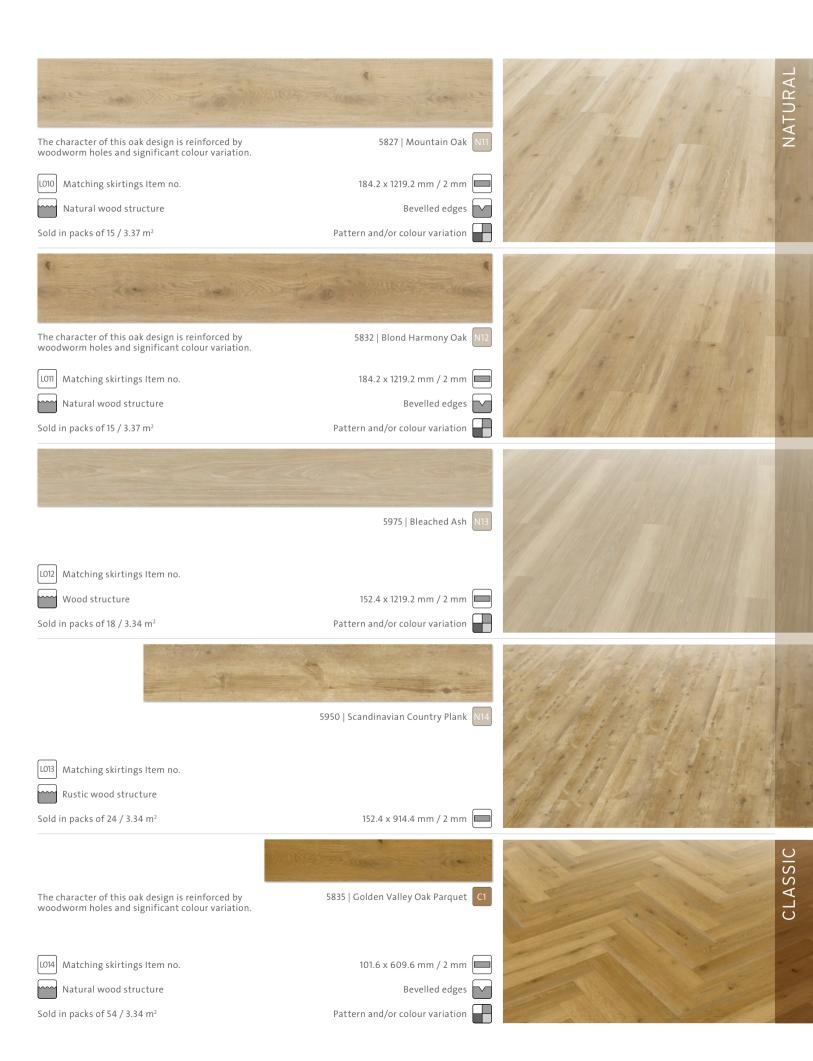
> Total thickness A mere 2 mm

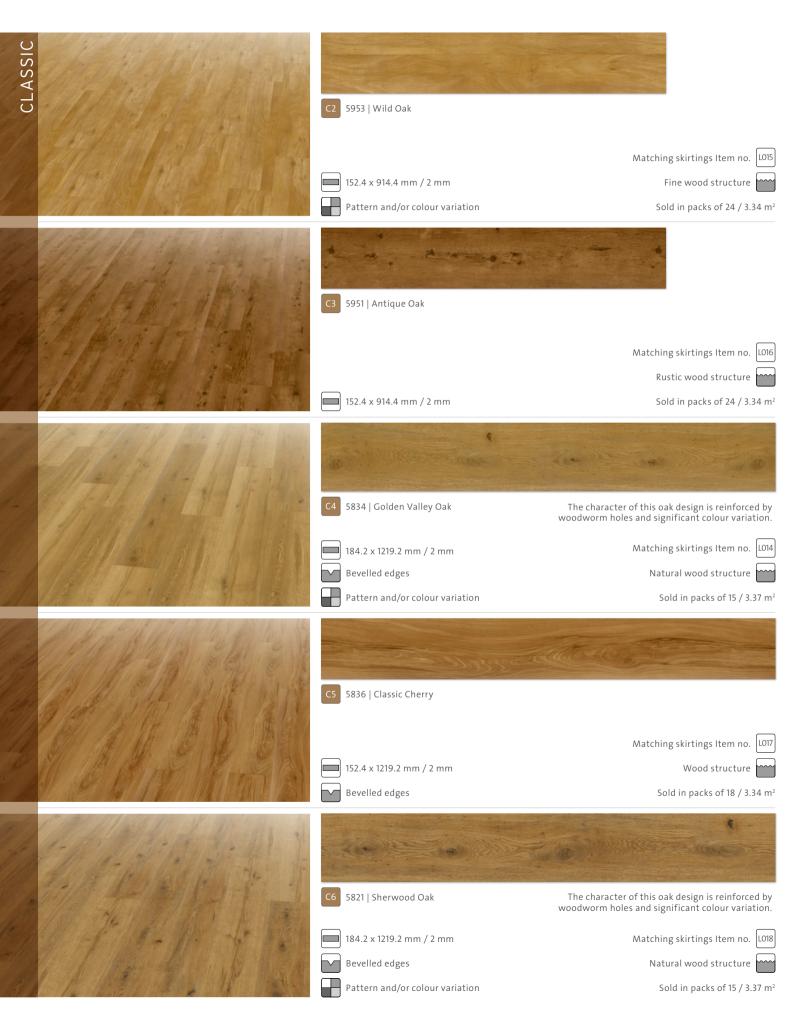
Stabilisation layer

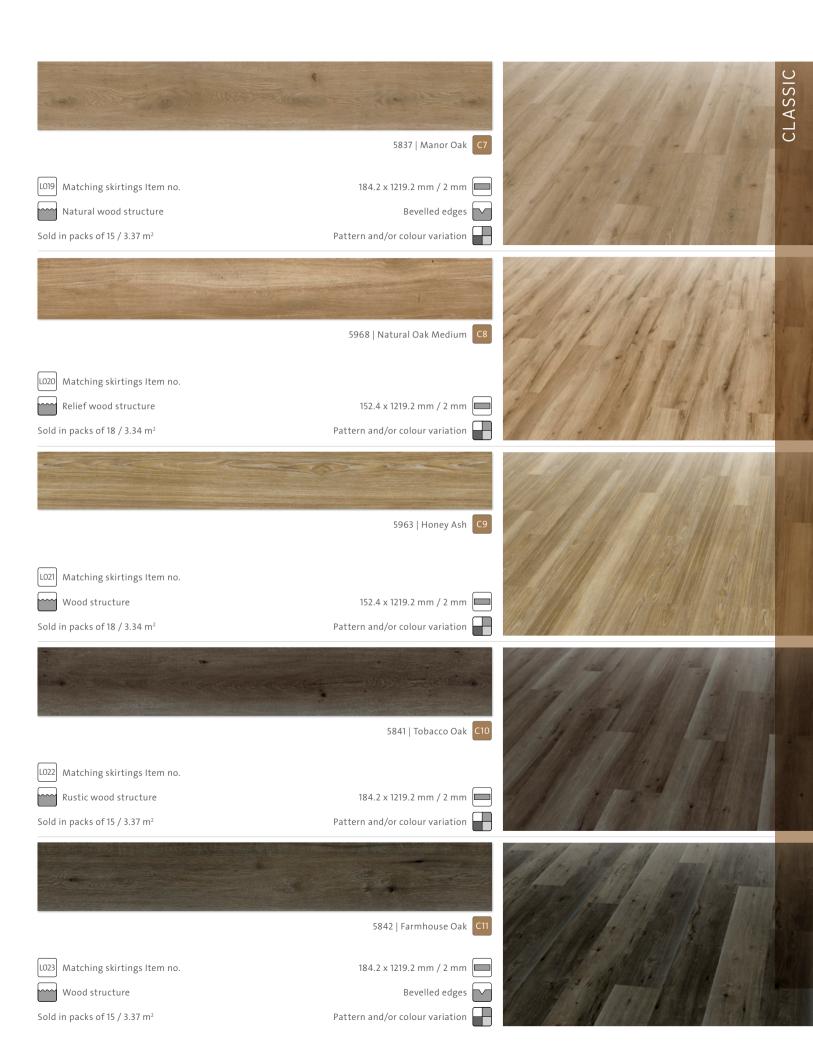
Greater dimensional stability due to the reduction of physical variations (e.g. caused by changes in temperature). Load-bearing layer The basis for the high durability and performance of EXPONA floorings.

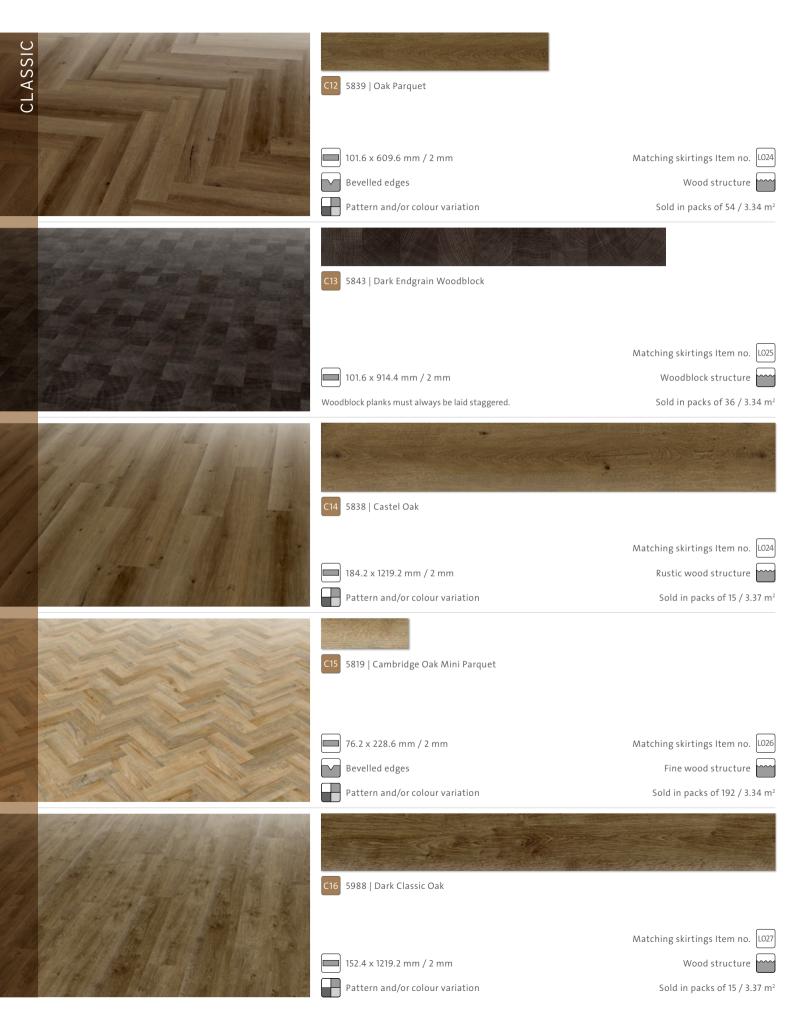


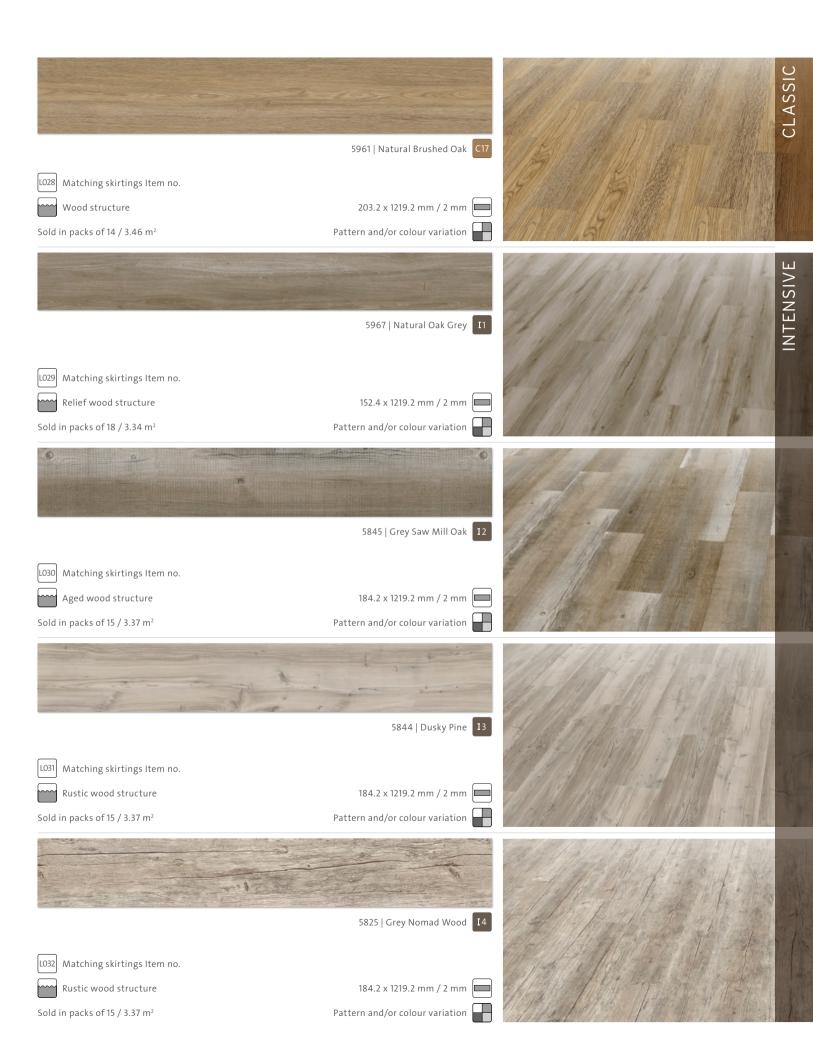




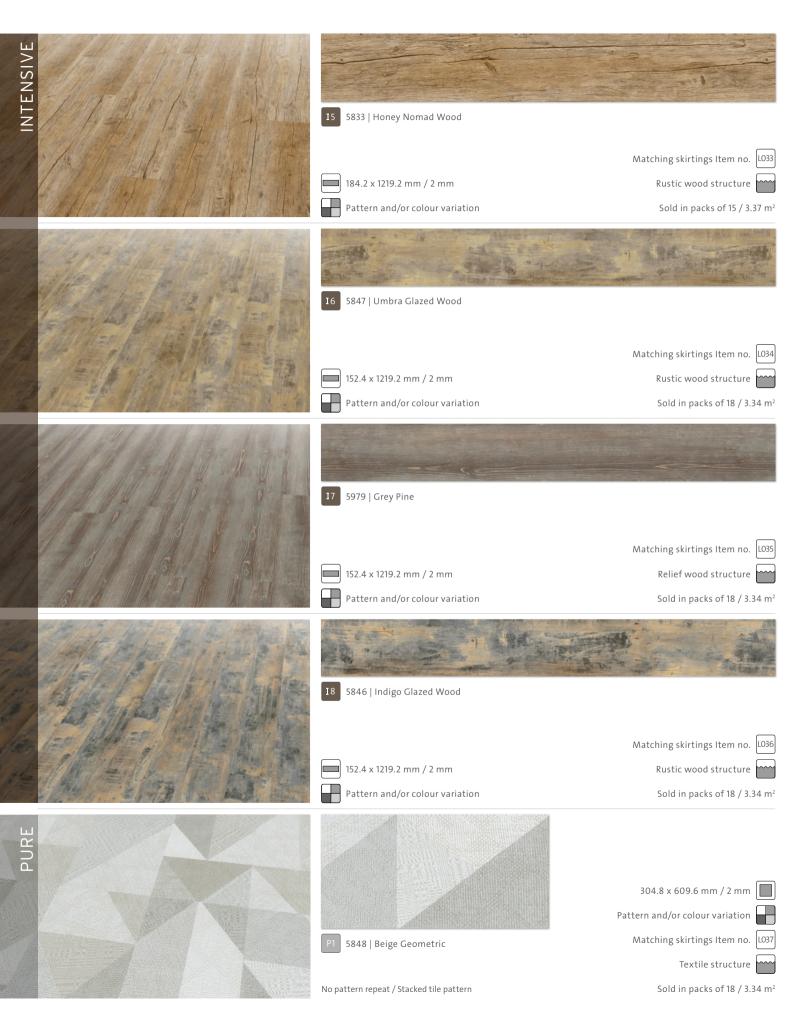


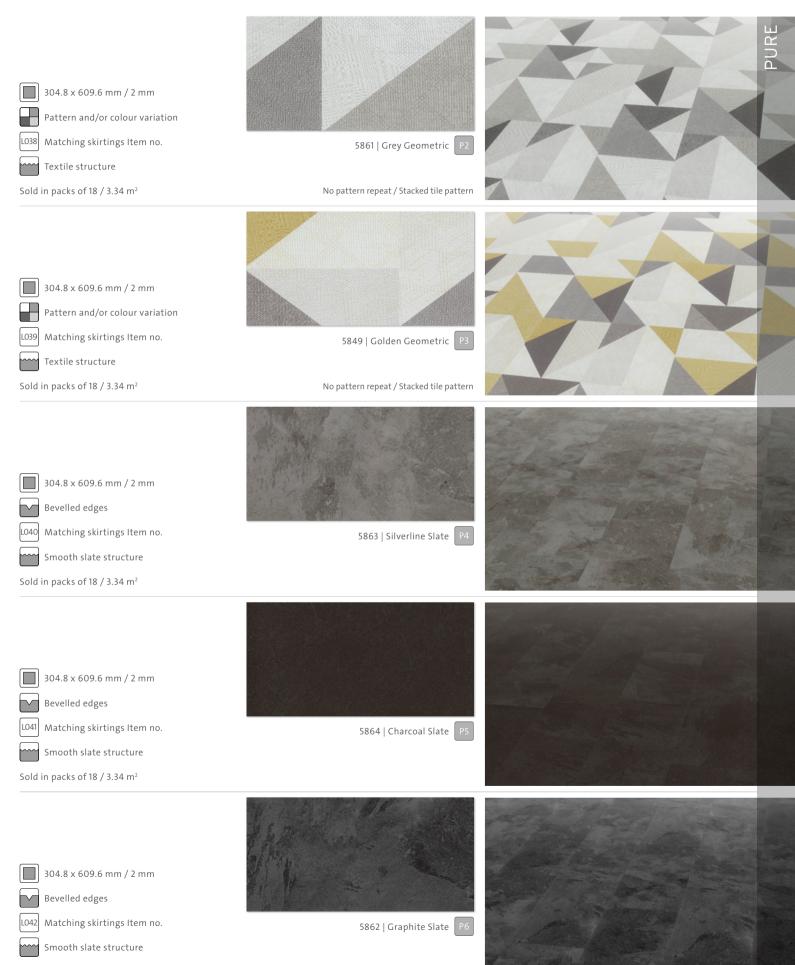




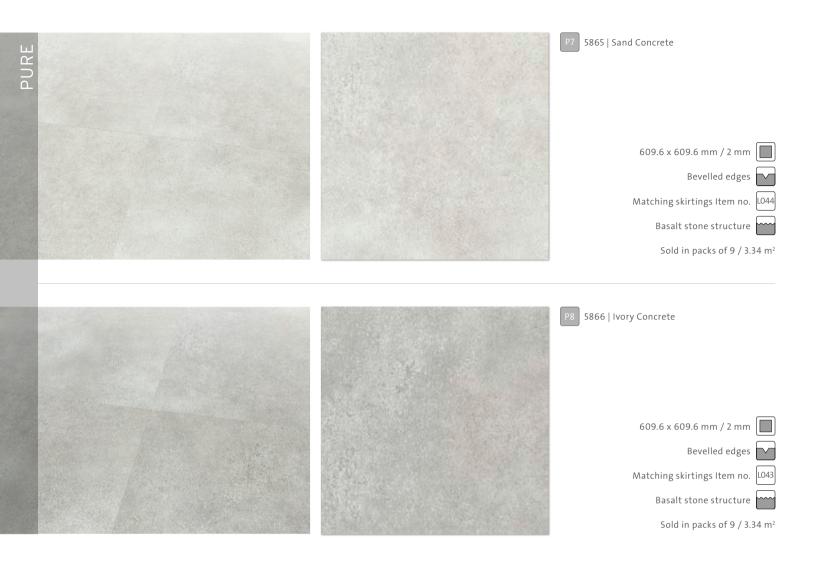


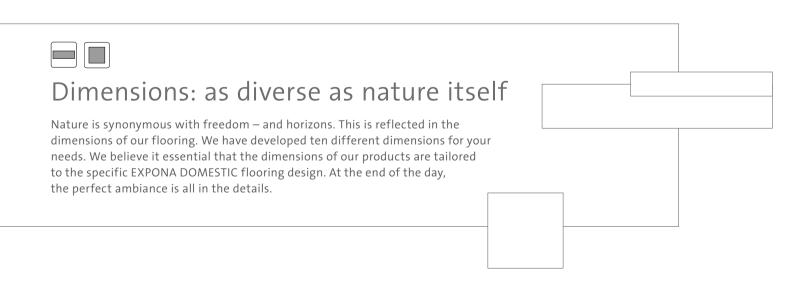
100 | 101 Product overview





Sold in packs of 18 / 3.34 m²











Bevelled edges

L045 Matching skirtings Item no.

304.8 x 304.8 mm / 2 mm

Matching skirtings Item no. Basalt stone structure

Bevelled edges

Sold in packs of 36 / 3.34 m²

→ Basalt stone structure

L046

Sold in packs of 36 / 3.34 m²



Not cut to repeat

5868 | Ivory Stencil Concrete P1

Not cut to repeat

Not cut to repeat





5869 | Blue Stencil Concrete



304.8 x 304.8 mm / 2 mm Bevelled edges

↔ Basalt stone structure

Sold in packs of 36 / 3.34 m²



We have printed the set number next to each design so that you can quickly find what you're looking for.

104 | 105 Product information

Surface embossing

To bring out the best of each EXPONA DOMESTIC design, we have tailored the surface embossing to precisely match the pattern.

Natural embossed surface textures:



Wood structure provides beautiful warmth without destroying the forest



Fine wood structure incorporates the subtle charm of fine wood grain



Rustic wood structure captures the mature beauty and abundance of Mother Nature's gifts



Relief wood structure is embellished by beautiful weathered effects

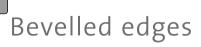


Classic wood structure for stunning imitations of genuine wood



Basalt stone structure embodies the rough, raw charm of authentic basalt

Our six authentically designed embossed finishes have been inspired by nature. We have great respect for the original, which is why our floorings look incredibly life-like.



Bevelled edges give floors a fascinating allure. The top wear layer features slightly bevelled edges, accentuating the individual form of each EXPONA DOMESTIC tile and plank. This creates a much stronger floorboard or tile effect when laid.

In-register embossed surface textures:



Natural wood structure imitates genuine wood with meticulous attention to detail



Aged wood structure whose saw markings and embossing create a realistic effect



Woodblock structure has a lovely solid appearance, like freshly felled wood



Smooth slate structure outperforms its counterpart from the quarry

Inspired by natural materials, we create tangible imitations by embossing our flooring with synchronous patterns that have been individually conceived to bring out the best in each design.

Pattern and/or colour variation

Current trends are big on dynamic patterns with an intense interplay of colours. Fascinating effects can be created with contrasts in colour and pattern. Many of our EXPONA DOMESTIC designs cater to these trends and allow scope for greater individuality. What's more, contrasts can create different effects depending on how the flooring is laid.

Specially tailored embossing:

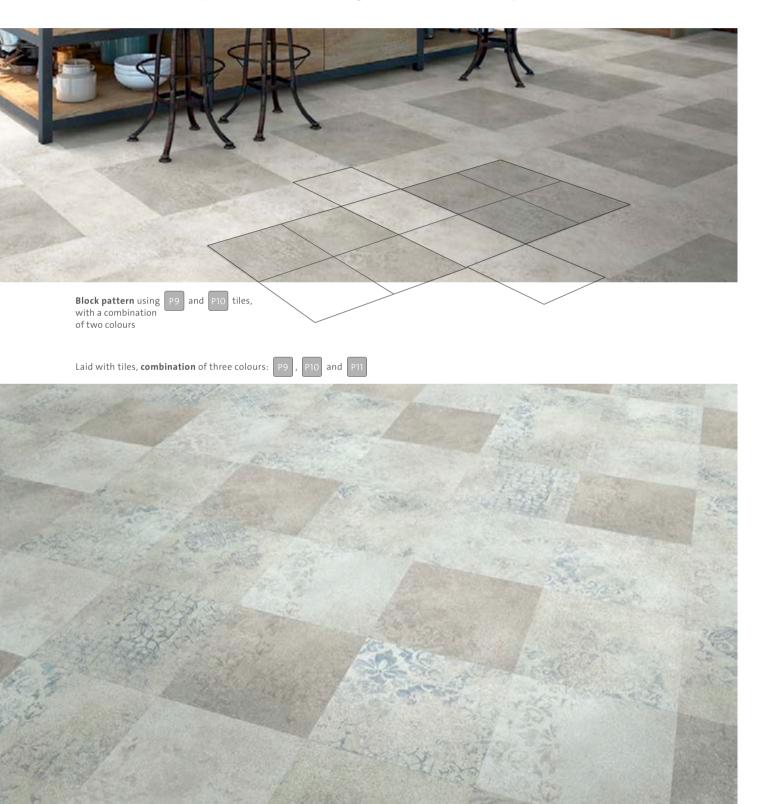


Textile structure combines the look of textile with low-maintenance vinyl

Laying and design ideas for tiles

Our modern EXPONA DOMESTIC stone-effect tiles enable great creative scope for designing individual patterns, resulting in unique designs for each room. Whether you prefer the traditional chequerboard or block pattern – which looks stunning over large areas – EXPONA DOMESTIC allows you to create exclusive interiors for your home.

You can find further inspiration for installation designs on our website: www.expona-domestic.com



Chequerboard installation using P7 and P8 tiles, combination of two colours





Herringbone installation using P4 and P6 tiles, combination of two colours

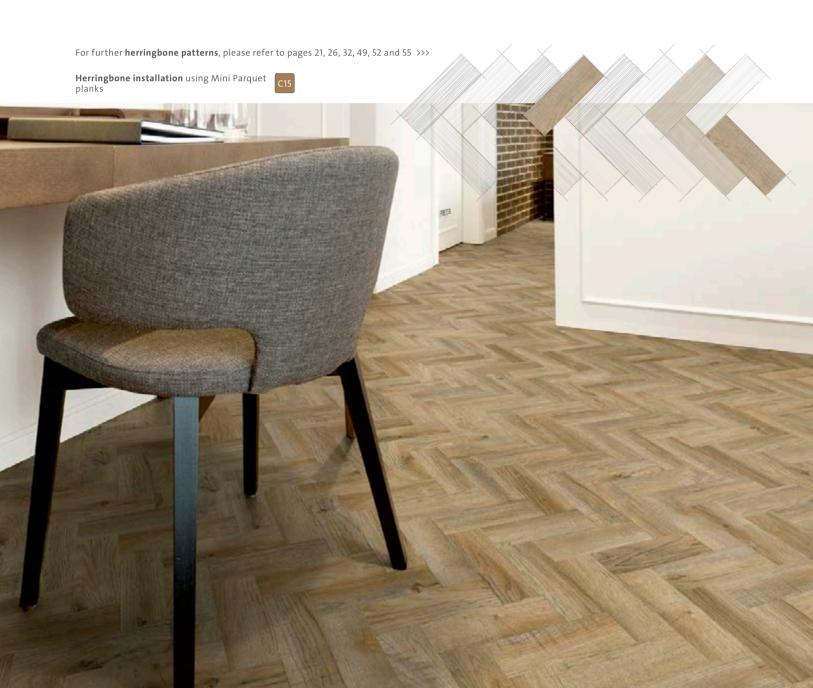
For further tile-laying patterns, see p. 81 >>>

Wood-effect combinations and patterns

The laying design you choose determines how the floor will look. Almost anything is possible – ranging from traditional laying patterns to a wide selection of specially cut designs. Combining colours also creates a stunning impact.

Different surface embossing and innovative printing techniques lend our wood designs a life-like appearance while creating a natural ambience. Depending on the product, you can choose a herringbone, block or tramline pattern to bring out the best in your room. Whether you prefer retro or rustic – EXPONA DOMESTIC allows you to turn your dream floor into reality.

You can find further inspiration for installation designs on our website: www.expona-domestic.com







Special effects

This trapezoidal pattern is a pièce de résistance within our range and a stunning pattern composed of three different wood designs, arranged in different ways on twelve different elements. Our example shows the combination of N12, C6 and C7 – a wonderfully harmonious interplay of colours that gives your interior a brand-new twist. The individual trapezoids are cut using water jet cutting technology.



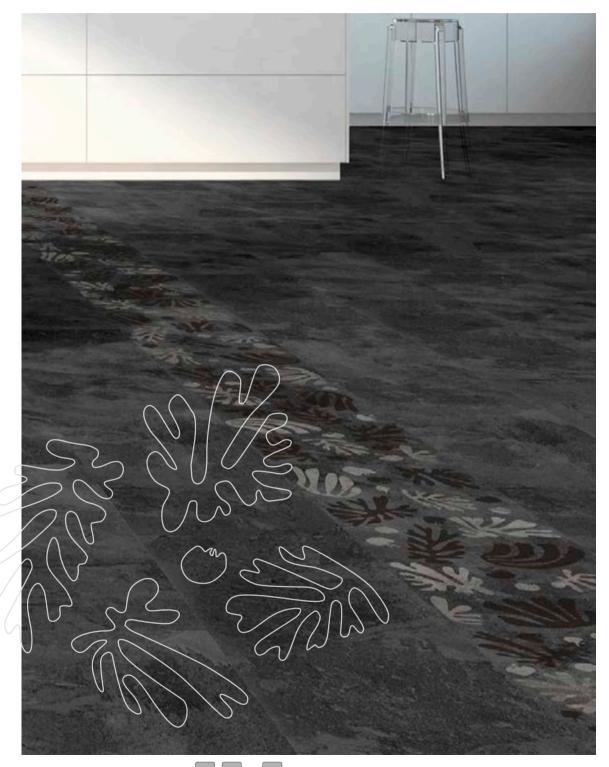






Tailor-made solutions

We will be pleased to turn your ideas into reality and give your flooring an exclusive personal touch. Based on your designs, we cut your patterns into tiles or planks using water jet cutting technology in our CUT Centre. The flooring is then delivered ready to lay.



Grouting strips

Embossed surface

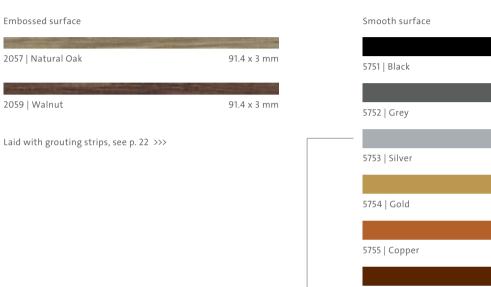
2057 | Natural Oak

2059 | Walnut

Grouting strips with embossed finishes can be used to accentuate a natural flooring design when working with non-bevelled planks.

Feature strips

Feature strips with smooth surfaces are recommended for creating graphic effects with flooring tiles and planks.



100 x 5 mm 5756 | Brown 100 x 5 mm

Laid with feature strips, see pages 33, 42, 80, 83 >>>



Laid with P6 tiles, surrounded by feature strips in silver 5753

Used as a wall covering

EXPONA DOMESTIC design floorings can also be used to cover floors and ceilings. There's no limit to your creative scope – including in the kitchen and bathroom!



Installing on stairs

Design doesn't stop at the floor or walls. Our collection also has the perfect solution for your stairs. Just ask one of our certified EXPONA DOMESTIC partners for further details!

Our profile strips with slot-in edges are tried-and-trusted solutions for stair design. The flooring is slotted inside, making it safe and securing it in place. Because the profile strip holds both sides of the flooring, it prevents damage and adds an attractive finishing touch to the stairs.

Profile strips with anti-slip insert provide an additional level of safety.







Flooring laid with slot-in nosing strip

Safety nosing strip with anti-slip inlay



Installing and cleaning

In a 70 m^2 flat, a floor-layer requires approximately two days to renovate the floor – including preparation of the substrate. The rooms can be used as normal again on the third day.



Certified EXPONA DOMESTIC partners make installing your flooring quick, easy and clean.

Installing is quick and easy, even when the property is lived in. To start with, old floorings – such as carpets – are removed. Design floorings need to be laid on a perfectly prepared, absorbent substrate (firm, clean, permanently dry, free from cracks) with a level surface. We recommend gluing the flooring with solvent-free dispersion adhesive applied to the entire surface area. If the substrate allows, we also recommend using timeand cost-saving dry adhesives such as Sigan[®] and DT 200 Quick-Lift[®].

EXPONA DOMESTIC design floorings featuring the CleanShield[™] surface treatment have an entirely smooth surface, making them easy to keep clean. Regular hoovering or sweeping is usually all that the floor needs. More stubborn dirt can be removed by mopping with a standard neutral cleaning solution or PU cleaner. There's no need to add any special floor-cleaning products to the water.



Installing on top of existing tiled floors

If you are renovating a worn tiled floor, it is usually recommended to avoid chiselling out the old floor. A tiled floor can be smoothed out using a suitable screed so that the design flooring can be laid over the top. No chiselling, no rubble, no dust!



1| Clean and prime



2| Smooth out the joints with screed



3| Secure edging strips and prime



4| Apply cement screed



5| Glue down the flooring



6| Roll to ensure even application of adhesive



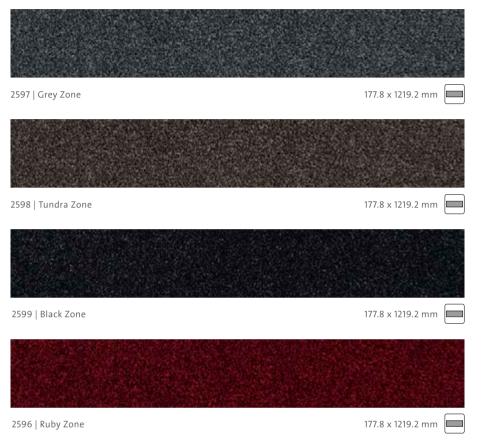
Before ...

... and after

7| Quick and easy to install – your EXPONA DOMESTIC floor is ready for use!



Planks for entrance areas

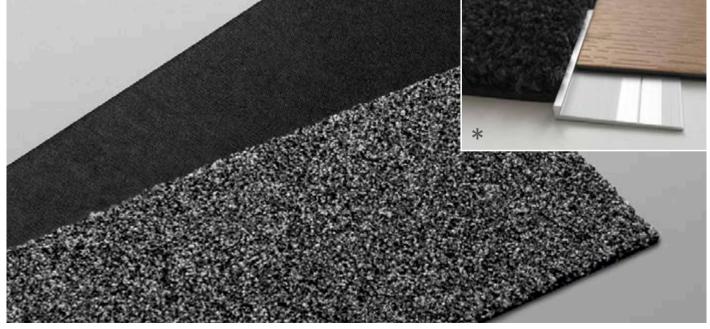


It is a well-known fact that first impressions count. This is exactly why our entrance planks are the perfect complement to the EXPONA DOMESTIC range – particularly in entrance areas. They help keep the floor clean, providing added protection for the overall floor design. The choice of the right colour also creates a harmonious effect or adds a deliberate touch of contrast. Our plank dimensions are designed with easy transport and easy laying in mind.

We recommend using aluminium or brass profile strips to compensate for any difference in heights and to demarcate the clean-walk area.

Surface: Velours structure

Total weight: 4280 g/m² \pm 10 % Gauge: 9 mm \pm 10 % 10 planks per pack, total of 2.17 m²



* Entrance planks / profile / EXPONA DOMESTIC planks

Skirting boards

Skirting boards can be screwed, nailed or glued. The CLIPSTAR system is perfect for installing flooring without any unsightly screws. This enables a nail-free effect with cables tucked safely out of sight behind the skirting boards.



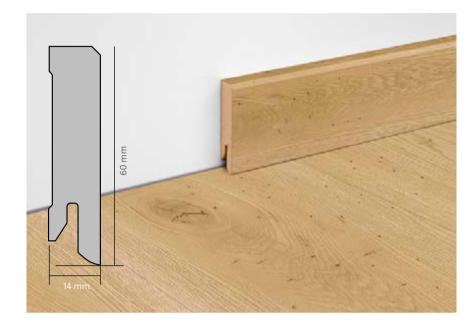




1 Mark



4| Screw on



Each of the 50 EXPONA DOMESTIC design floorings has its own matching skirting board, manufactured from a first-class MDF base with a protective film coating. The skirting boards have been designed to match the corresponding flooring. The programme also comprises 3 neutral skirting boards in Classic Black, Alu Metallic and White.



L049 Classic Alu Metallic

L050 Classic White

Sold in packs of 5 | each board 2.40 m long



2 Drill



5| Fit cable



3| Insert wall plug



6| Secure skirting board

Design studio

Explore the unlimited number of ways to design your unique interior: our design studio on **www.expona-domestic.com/designstudio** uses typical home interiors to demonstrate the different designs that can be achieved with tiles and planks – and how your choice affects the overall ambiance.

Or do you want to find out which flooring best suits your own interior? The easyBo photo service allows you to transform photos of your own home and see what it would look like with your favourite flooring.





The sign of a certified **<<<** EXPONA DOMESTIC partner

Whenever you see this partner sign, you know you're in the best hands when it comes to your new flooring. It's a sign that you can rely on professional advice, expert implementation and a new interior experience. You can find your local certified EXPONA DOMESTIC partner on www.expona-domestic.com – simply get in touch for an appointment!

EXPONA – your winning choice for brand quality



By choosing EXPONA DOMESTIC, you are choosing a brand product. Your flooring layer will be pleased to provide you with an original EXPONA insignia, which can be integrated directly into the floor – another way in which you can underline the exclusivity of your EXPONA DOMESTIC floor.

Ordering samples

Not even the best photos can do justice to original samples. Your local EXPONA DOMESTIC partner will be pleased to provide you with a sample of your selected flooring. To find your local distributor, simply visit **www.expona-domestic.com/haendlersuche**





Further information can be found online at www.expona-domestic.com

Technical data

EXPONA DOMESTIC is a heterogeneous PVC floor covering which is produced using non-phthalate, bio-based plasticisers.

Characteristics	Standard	Unit	EXPONA DOMESTIC
Type of floor covering	EN ISO 10582		heterogeneous, PVC
Surface treatment			CleanShield [™] , 100 % PUR
Total weight	EN ISO 23997	g/m²	3680
Performance classification	EN ISO 10874		
Gauge	EN ISO 24346	mm	2.0
Wear layer thickness	EN ISO 24340	mm	0.4
Packaging plank, tile size	EN ISO 24342	mm	192@ 76.2×228.6 $= 3.34 \text{ m}^2$ 36@ 304.8×304.8 $= 3.34 \text{ m}^2$ 54@ 101.6×609.6 $= 3.34 \text{ m}^2$ 18@ 304.8×609.6 $= 3.34 \text{ m}^2$ 9@ 609.6×609.6 $= 3.34 \text{ m}^2$ 24@ 152.4×914.4 $= 3.34 \text{ m}^2$ 36@ 101.6×914.4 $= 3.34 \text{ m}^2$ 18@ 152.4×1219.2 $= 3.34 \text{ m}^2$ 15@ 184.2×1219.2 $= 3.37 \text{ m}^2$ 14@ 203.2×1219.2 $= 3.46 \text{ m}^2$
Dimensional stability	EN ISO 23999	%	< 0.1
Residual indentation	EN ISO 24343-1	mm	0.05 ***
Colour fastness to artificial light	EN ISO 105-B02	level	≥ 6
Behaviour to fire	EN 13501-1		B _n - s1
Slip resistance	DIN 51130 EN 13893		R10 DS
Impact sound reduction	EN ISO 10140-3	dB	2
Resistance to thermal conductivity	EN 12667 ISO 8302	m²k/w	0.02
Assessment of static electrical propensity	EN 1815	kV	< 2
Electrical resistance to earth	EN 1081	ohm	ca. 10 ¹¹
Chemical resistance	EN ISO 26987		*
Abrasion group	EN ISO 10582		type I
Castor chair suitability	ISO 4918		yes, type W, EN 12529
Underfloor heating suitability	EN 1264-2		suitable, max. 27 °C
AgBB VOC test			below quantifiable levels
Environmental product declaration	EN 15804 fdes epd		DGNB Navigator / www.dgnb-navigator.de SFEC / www.solspvcpro.com
CE	EN 14041		Burst Control
CE Suitable for covering walls and ceilings	EN 15102		Reaction to fire class D-s3, d0 on A1 or A2 using substrates













100 % RECYCLABLE











Resistant depending on concentration and time of exposure. In case of increased impact of oils, grease, acids, alkalis and other aggressive chemicals, please contact us.

Heavy rolling loads to be avoided
 Averaged test value from current production

Subject to change due to further technical development.

The samples shown are only a part of the product illustrated. They only show a small part of the whole design and colour. Colour paper printing can only reproduce the colours to a certain extent. When selecting colours, you should obtain original samples. We will happily send you these at short notice. Please order on the Internet using the sample dispatch section.

EXPONA

Good for you and good for the environment – sustainably produced vinyl floorings

Low-emission and healthy – the best air indoors

Healthy materials are an absolute priority. We spend 80–90% of our life in closed rooms, breathing the air indoors. Today's virtually air-proof buildings minimise the exchange of air to such an extent that toxins from the different materials and furnishings can build up in a room. EXPONA DOMESTIC floorings have been recognised with the Indoor Air Comfort Gold seal, which is exclusively awarded to products that comply with the strict VOC emission standards and guarantee the best indoor air – for a healthy home.

Durable and resource-friendly – our contribution to the environment

We continually strive to be pioneers in green concepts and technical innovations. For instance, our EXPONA DOMESTIC floorings are coated with special CleanShield[™] surface treatment, which makes the surface stain-resistant, significantly reducing the adhesion of dirt and making it extremely easy to clean. This saves water, cleaning agents and maintenance costs. The high quality and robustness of our vinyl floorings also make them extremely durable. This is your guarantee for an environmentally friendly flooring.

A great all-rounder for the environment – a great feeling for you

We adopt a future-oriented approach to our development, our philosophy and our actions, and continually evaluate our entire product life cycle from all perspectives. No stone is left unturned – from the development of durable, low-maintenance floorings to responsible purchasing processes and the economic use of precious resources, including low consumption of energy during manufacturing and the recycling of used floorings. We do this to bring you – and future generations – the greatest benefits possible.



fames Halitead FLOORING

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